



SPECIFICATION OF KILN DRY ROUGH SAWN TIMBER HEVEA WOOD PREPARED BY THAI HEVEA WOOD ASSOCIATION (T.H.A.)

Categories of Hevea Wood		Quality Of Range / Types of Hevea Wood Grade	
		A	B
Recommend Size of Rough Sawn Timber Hevea Wood	size	Thickness x Width x Length	
	Thickness	12, 16, 19, 22, 25, 32, 38, 50, 63, 75, 88, 100 Millimeter	
	Width	22, 25, 38, 50, 63, 75, 88, 100, 125 Millimeter	
	Length	1.00, 1.10, 1.20, 1.25, 1.30, 1.50, 2.00 Meter	
	Special Size	Other than sizes which are not mentioned above	
	Size Allowance	Acceptable size for the thickness & width is 0-5 mm and for the length is not less than 0-50 mm	
Category of Hevea Wood		Quality & Characteristics for Grade of Rough Sawn Timber Hevea Wood	
		Grade A	Grade B
Description & Specifications of Rough Sawn Timber Hevea Wood	<p>Note :</p> <p>a. For those selected rough sawn timber Hevea Wood after defects and the maximum length shall be more than or equal to 80% (provided 4 sides is clear) of the wood length as per sizes mentioned above</p> <div style="text-align: center;"> </div>	<p>Note :</p> <p>a. For those selected rough sawn timber Hevea Wood after defects than 30 cm after cutting & add up shall be more than 70% of the wood length as per sizes mentioned above</p> <div style="text-align: center;"> </div> <p>b. For those selected rough sawn timber Hevea Wood after defects selection & the minimum length after cutting shall be more than 60% of the wood length as per sizes mentioned above</p> <div style="text-align: center;"> </div>	
	Moisture Content (MC)	Maximum 12%	

Definitions :-

1. " **Timber** " - means as Kiln Dried Rough Sawn Timber after has gone through the chemical treatment process
2. " **4 Sides Clear** " - means 4 sides of the wood without any defects BUT EXCEPT the defects which is less than or equal to 5 mm size is not counted / described as defects
3. " **Defects** " - means such as ; Black Knots, Cracks, Black Lines, Bad Fungus, Blue Stains, Bucks & Cores

Remarks : If there is any insect holes found on the timber woods is considered Defects